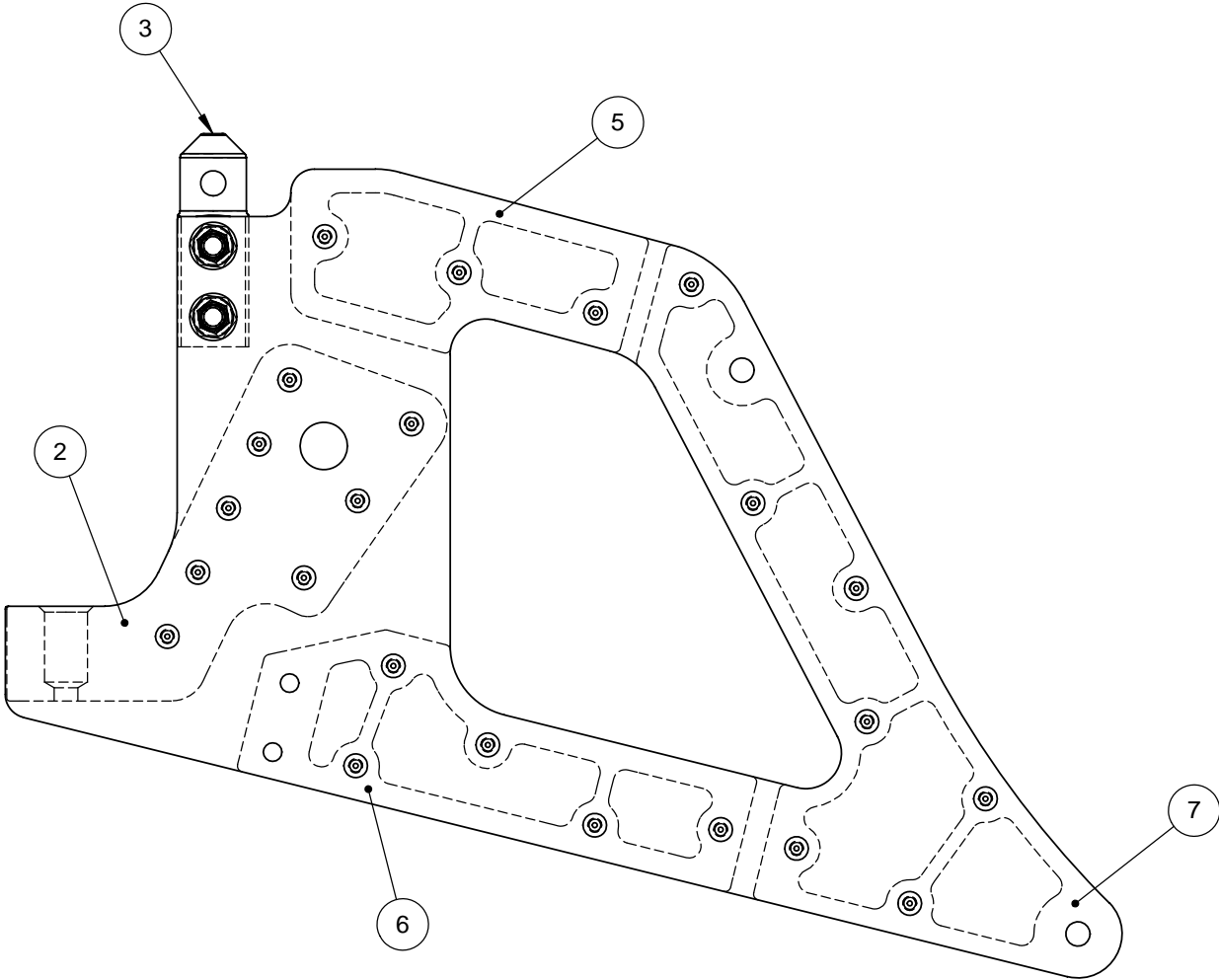
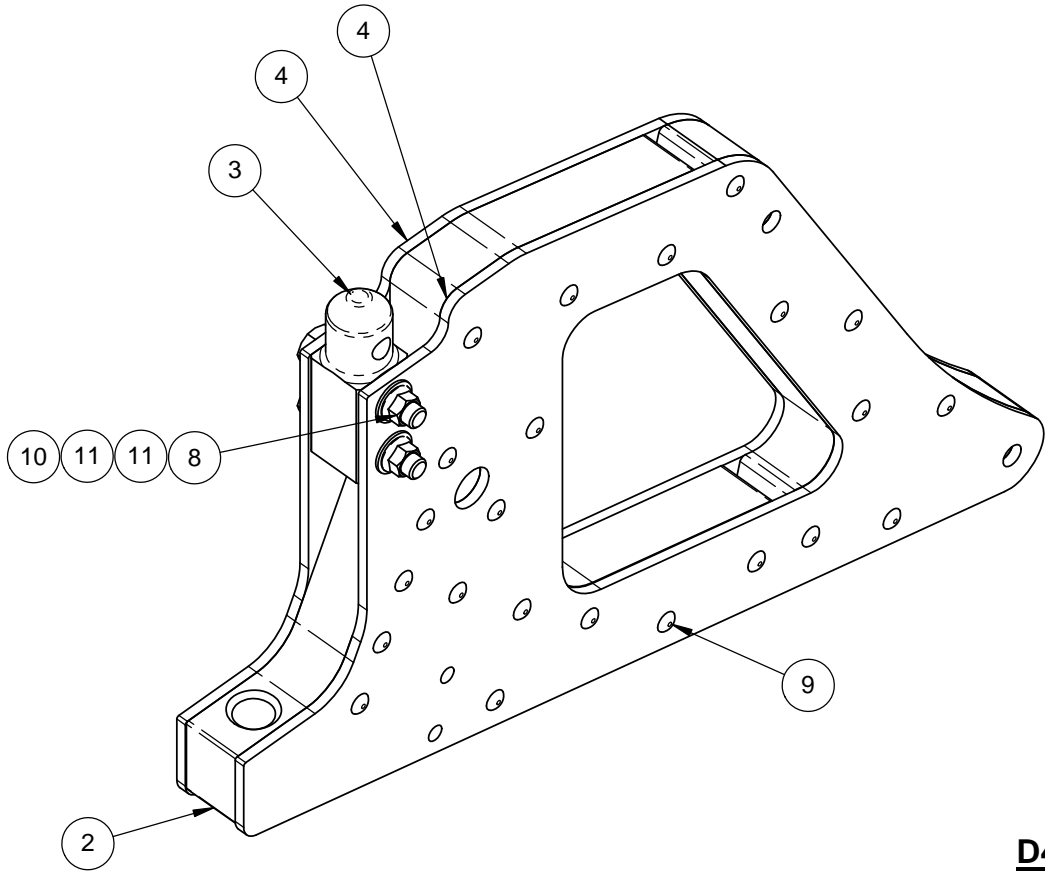


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4788-041	AFT BRACKET ASSEMBLY
2	1	D4148-3	STUD RECEIVER LOWER
3	1	D4148-5	EYEBOLT STUD
4	2	D4788-1	AFT BRACKET
5	1	D4788-3	AFT SPACER
6	1	D4788-5	AFT SPACER
7	1	D4788-7	AFT SPACER
8	2	AN4C13A	BOLT
9	23	MS20615-4M18	RIVET (MONEL)
10	2	MS21043-4	NUT
11	4	NAS1149C0432R	WASHER

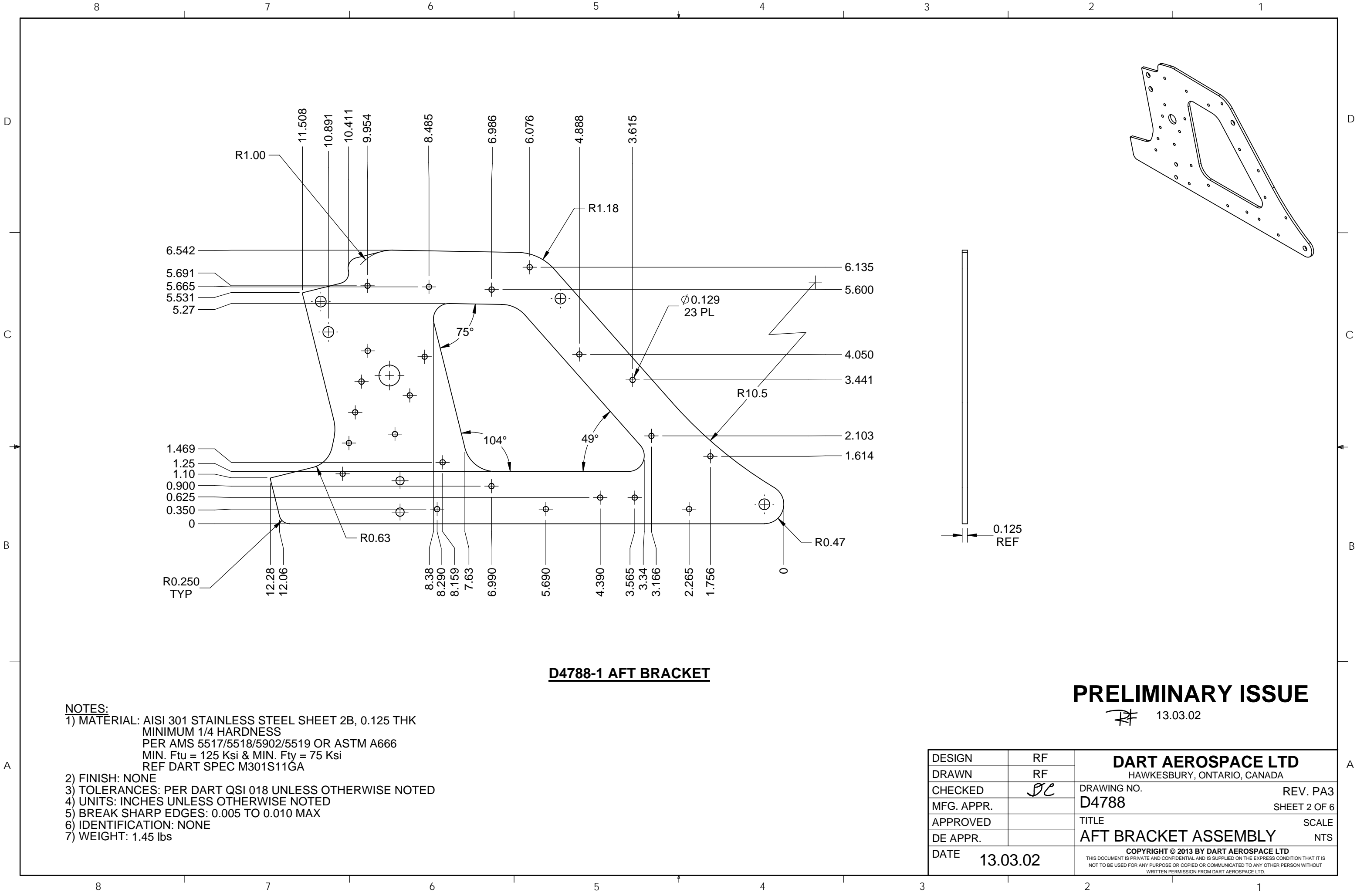


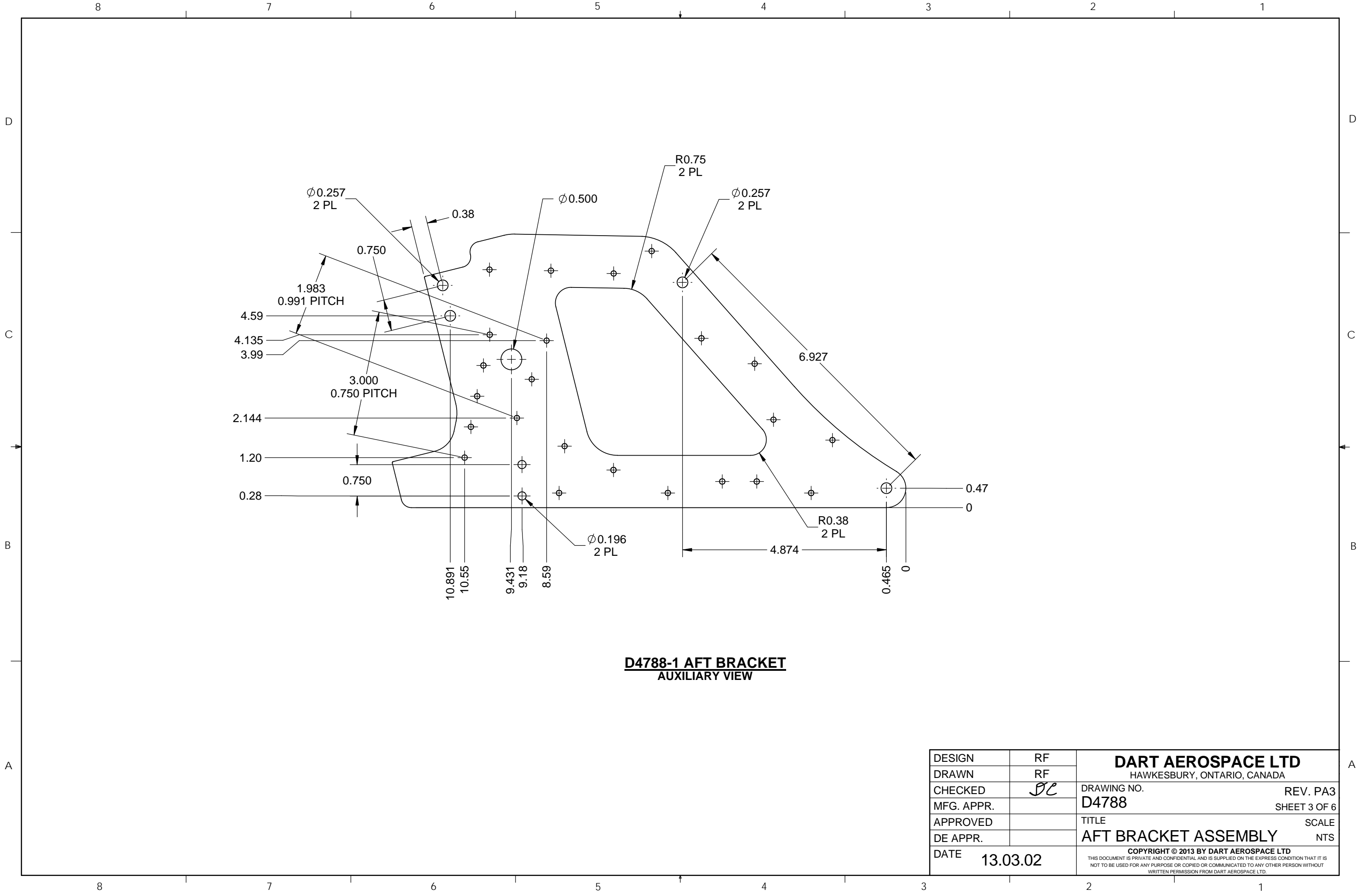
D4788-041 AFT BRACKET ASSEMBLY

PRELIMINARY ISSUE
13.03.02

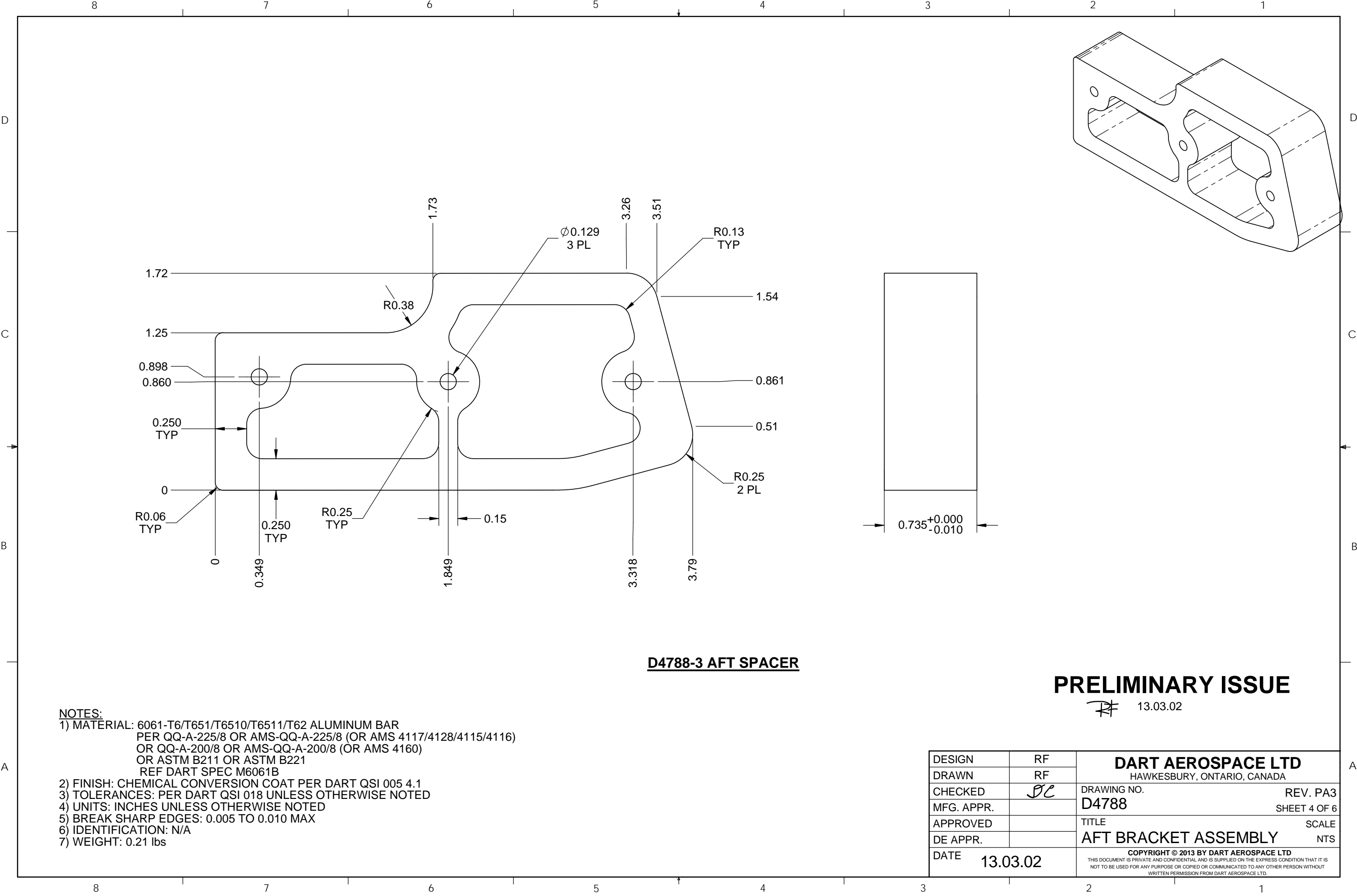
PA3	NEW ISSUE	RF	13.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4788	
MFG. APPR.		REV. PA3 SHEET 1 OF 6	
APPROVED		TITLE AFT BRACKET ASSEMBLY	
DE APPR.		SCALE NTS	
DATE	13.03.02	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 5.83 lbs





DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>BC</i>	DRAWING NO.	REV. PA3
MFG. APPR.		D4788	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		AFT BRACKET ASSEMBLY	NTS
DATE	13.03.02	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.21 lbs

PRELIMINARY ISSUE

13.03.02

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4788	REV. PA3 SHEET 4 OF 6
MFG. APPR.		TITLE AFT BRACKET ASSEMBLY SCALE NTS	
APPROVED			
DE APPR.		DATE 13.03.02	
DATE			

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